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tosnuc control practicalmachinist com - *which control does it have i have a lot of experience with the tosnuc3 ancient and their latest i think 888 control the 888 control is very user friendly it has similar features like modal sub calls g74 as opposed to g66 lots of offsets length and diameter are in separate columns i don t like the syntax on the macro programming i like macro programming on the fanuc a lot better maybe*, **tosnuc controls practicalmachinist com** - *i am a newbie when it comes to programming i would like to learn more but do not have the time nor the money that is needed to get better i need to know how to write a circular interpolation program or a spiral down program whichever is the proper terminology for a let s say a three inch diameter hole four inches deep using a one and a quarter inch four flute shell mill*

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